



Type 2103 forged On/Off can be combined with...



Type 8691

Control Head



Type 8695

Control Head

## Pneumatically operated 2/2 way diaphragm valve ELEMENT for decentralized automation

- Optimized flow and zero deadleg
- Diaphragm hermetically separates the fluids from the operating mechanism
- Easy integration of ELEMENT automation units
- Stainless steel body with clamp or weld ends
- FDA/3A quality certifications



Type 8690

Pneumatic Control Unit



Type 8697

Pneumatic Control Unit



**For process valves  
with centralized  
automation see  
CLASSIC Type 20xx**

The externally piloted diaphragm valve type 2103 consists of a pneumatically operated piston actuator, a diaphragm and a 2-way valve housing made of cast stainless steel. The high quality actuator with a stainless steel cover is designed for usage in hygienic or aggressive environments. The flow optimised and zero dead volume valve body makes high flow rates possible and a variety of applications to be realised.

The design enables the easy integration of automation modules whether they are electrical/optical position feedback, pneumatic control units, an integrated fieldbus interface or even an explosion proof device versions. The fully integrated system has a compact and smooth design, integrated pneumatic lines, IP65/67, NEMA Type 4X protection class and superior chemical resistance.

### Technical data

<b>Port connection size</b>	DN6 - DN65 (1/8" - 2 1/2")
<b>Diaphragm size</b>	8 - 50
<b>Port connections</b>	
Weld ends	ASME BPE / DIN 11866 C DIN EN ISO 1127/ISO 4200/DIN11866 B DIN 11850 2/DIN11866 A BS4825 SMS 3008 DIN 11850 0 ASME BPE DIN 32676 A (with pipe DIN 11850 2) DIN 32676 B (with pipe ISO 4200) further port connections on request
Clamps	
<b>Materials</b>	
Body	Stainless steel 316L/1.4435/BN2
Diaphragm materials	EPDM (AB), PTFE/EPDM (EA) EPDM (AD), advanced PTFE/EPDM (EU), Gylon®/EPDM laminated (ER) and FKM (FF) on request PPS / Stainless steel 1.4561 (316Ti)
Acutator / Cover	
<b>Media</b>	Neutral gases and liquids, high-purity, sterile, aggressive or abrasive fluids
<b>Viscosity</b>	Up to viscous
<b>Surface finish</b>	Ra ≤ 0.38 µm (ASME BPE SF <sup>4</sup> ) Ra ≤ 0.5 µm (ASME BPE SF <sup>1</sup> )
<b>Medium temperature</b>	- 10 to + 130 °C (steam sterilisation + 140 °C for 60 min) - 5 to + 143 °C (steam sterilisation + 150 °C for 60 min) - 5 to + 130 °C (steam sterilisation + 140 °C for 60min) 0 to + 130 °C (not recommended for steam)

### Content

Valve specifications	System spec. On/Off ELEMENT	Request for quotation
Type 2103 forged On/Off	Type 8801-DF	Type 8801-DF
Technical data	p. 1	Ordering info.

*continued*

**2103 forged  
System On/Off ELEMENT  
8801-DF**

**bürkert**

**Ordering information for decentralized automation of On/Off ELEMENT valve system Type 8801-DF**

A decentralized, automated **On/Off ELEMENT valve system Type 8801-DF** consists of a **diaphragm valve Type 2103** and a valve actuation system control head **Type 8691/8695** or a pneumatic control unit **Type 8690/8697** (see separate datasheets).

For the configuration of further valve systems please use the "Request for quotation" on p. 14-16.

You order two components and receive a complete assembled and certified valve.



*A detailed description of the control heads and pneumatic control units is on the next page... →*

**Ordering information for decentralized automation of On/Off ELEMENT valve system Type 8801-DF**

**Control Head**



**More info.**



**More info.**

**Type 8691**

Actuator size Ø 70/90/130 mm

The Control Head Type 8691 / 8695 is optimised for integrated mounting on the 21XX process valve series. The registration of the valve end position is done through a contactless analog position sensor, which automatically recognises and saves the valve end position through the Teach function when starting up. The integrated pilot valve controls single or double-acting actuators. The status of the valve is shown through high power coloured LEDs.

**Features**

- High power coloured Status-LEDs
- Contactless inductive position sensor
- Pilot valve with manual override
- Teach function for automatic registration of valve positions
- Hygienic stainless steel design
- Easy to clean chemically resistant housing featuring IP65 / IP67, 4X Rating
- AS-Interface or DeviceNet Fieldbus communication

**Benefits**

- Easy and safe Start-up through Teach function
- Easy process monitoring and error detection through clearly visible high-power coloured LEDs
- High plant availability due to prolonged actuator life boosted by spring chamber ventilation
- Minimised space requirement in the plant piping for more flexibility in plant design

**Pneumatic Control Unit / Feedback**



**More info.**



**More info.**

**Type 8690**

Actuator size Ø 70/90/130 mm

The pneumatic control unit Type 8697/8690 is optimised for integrated mounting on the 21XX process valve series. Mechanical or inductive limit switches register the position of the valve. The integrated pilot valve controls single or double-acting (8690) actuators.

**Features**

- Visual position indicator
- Mechanical or inductive limit switches for end position registering
- Pilot valve with manual override
- Compact design
- Easy to clean chemically resistant housing featuring IP65 / IP67, 4X Rating
- Optional intrinsically safe version acc. to ATEX

**Benefits**

- Easy and safe Start-up through Teach function (Type 8697)
- High level of signal reliability thanks to self adjusting limit switches
- Minimised space requirement in the plant piping for more flexibility in plant design

Click on the orange box "More info" – you will come to our website for the resp. product where you can download the data sheet.

**Technical data, continued**

<b>Ambient temperature</b>	+5 to +60 °C
<b>Control medium</b>	Neutral gases; air
<b>Max. pilot pressure</b>	max. 10 bar, 7 bar with actuator size 130 mm
<b>Pilot air ports</b>	Push-in connector for external Ø 6 mm or 1/4" tube, thread G 1/8 (on request)
<b>Installation</b>	As required, preferably with actuator in upright position

**Pressure values**

<b>Diaphragm size</b>	<b>Actuator size Ø [mm]</b>	<b>Pilot pressure [bar]</b>	<b>Max. operating pressure [bar]</b>	
			<b>EPDM, FKM</b>	<b>PTFE, advanced PTFE, Gylon®</b>
8	50	5-10	10	10
15	70	5-10	10	10
20	70	5-10	10	10
25	90	5-10	10	8
40	90	5-10	5.5	5
40	130	5-7	10	10
50	130	5-7	8	7

**Pressure values:** Overpressure to the atmospheric pressure, valve closes dynamical against max. operating pressure.

**Note:** For low operating pressures optional variants with reduced spring forces are recommended

**K<sub>v</sub> values**

<b>Port Connection DN</b>		<b>Diaphragm size</b>	<b>K<sub>v</sub> value [m<sup>3</sup>/h]</b>					
<b>[mm]</b>	<b>[inch]</b>		<b>DIN EN ISO 1127 ISO 4200 DIN 11866 B</b>	<b>DIN 11850 2 DIN 11866 A</b>	<b>ASME BPE DIN 11866 C</b>	<b>DIN 11850 0</b>	<b>BS4825</b>	<b>SMS3008</b>
6	1/8"	8	-	-	-	1.1	-	-
8	1/4"	8	1.5	-	0.7	1.7	0.5	-
10	3/8"	8	1.5	1.5	1.6	-	1.4	-
15	1/2"	8	-	-	1.5	-	-	-
10	3/8"	15	5.5	3.5	-	-	-	-
15	1/2"	15	6.5	6.5	3.1	-	3.7	-
20	3/4"	15	-	-	6.5	-	-	-
20	3/4"	20	12.5	12.4	8.4	-	8.9	-
25	1"	25	18	20	15.5	-	15.5	16
32	1 1/4"	40	-	34	-	-	-	-
40	1 1/2"	40	41	40	37	-	37	38
50	2"	50	66	66	66	-	66	66
65	2 1/2"	50	-	-	66	-	66	66

**Flow rate:** K<sub>v</sub> value [m<sup>3</sup>/h] for elastomer diaphragms measured at 20 °C and 1 bar pressure drop at mean operating pressure

**Approvals****Suitability for foodstuffs / sterile applications**

- The composition of the EPDM (AB), EPDM (AD), PTFE/EPDM (EA), Gylon®/EPDM laminated (ER) and advanced PTFE/EPDM (EU) diaphragms corresponds to the Code of Federal Regulations, published by the FDA (Food and Drug Administration, USA).

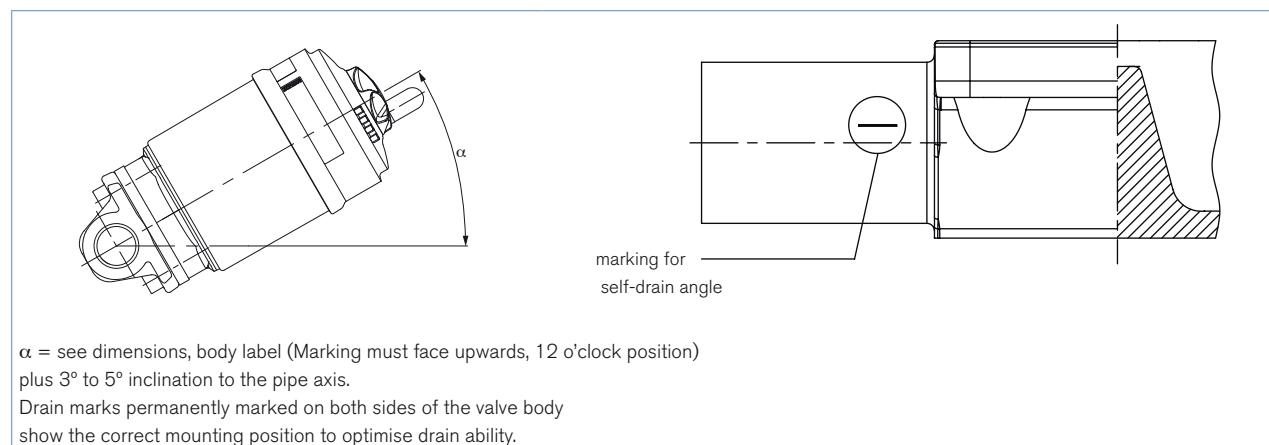


- The composition of the EPDM (AB), EPDM (AD), PTFE/EPDM (EA), Gylon®/EPDM laminated (ER) and advanced PTFE/EPDM (EU) diaphragms is suitable for the application with food and beverage (acc. to EC-Regulation 1935/2004/EC)
- The composition of the EPDM (AB), EPDM (AD), PTFE/EPDM (EA), Gylon®/EPDM laminated (ER) and advanced PTFE/EPDM (EU) diaphragms are approved acc. USP Class VI

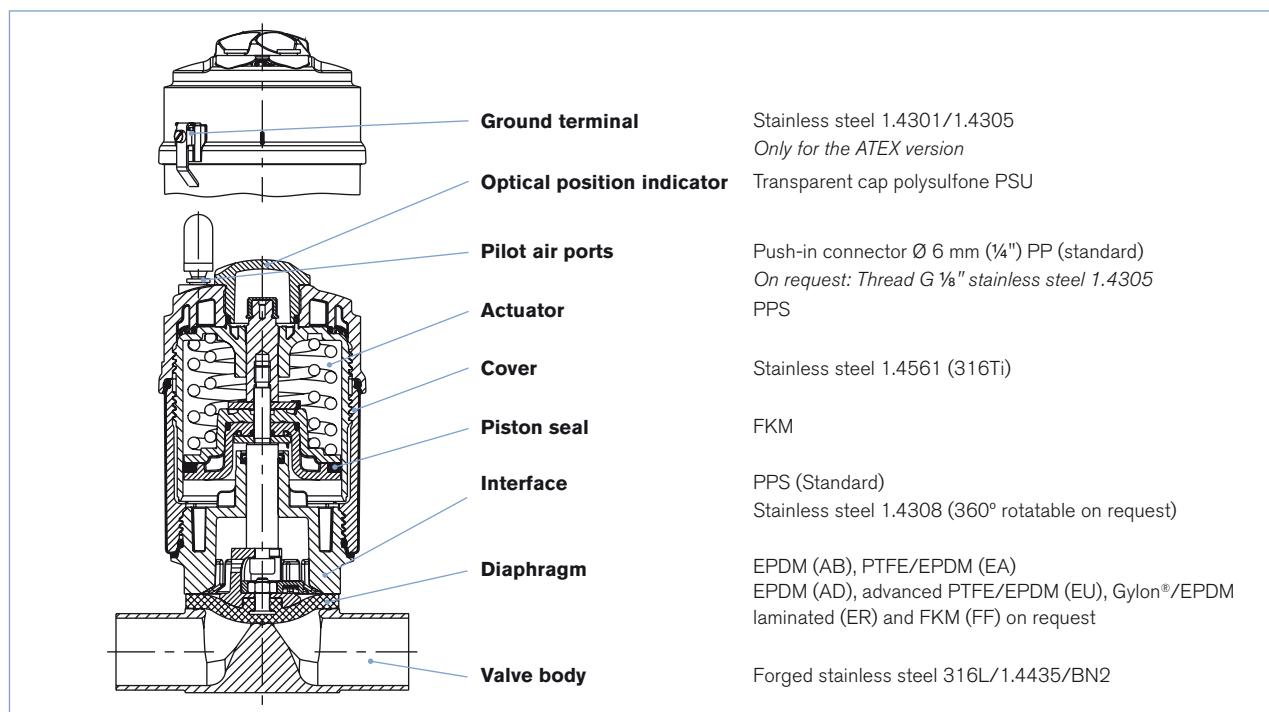


- Approval according to TA-air (Port size DN4-50)
- Diaphragm valve according to 3-A approved on request (3-A Sanitary Standards Symbol Administrative Council)

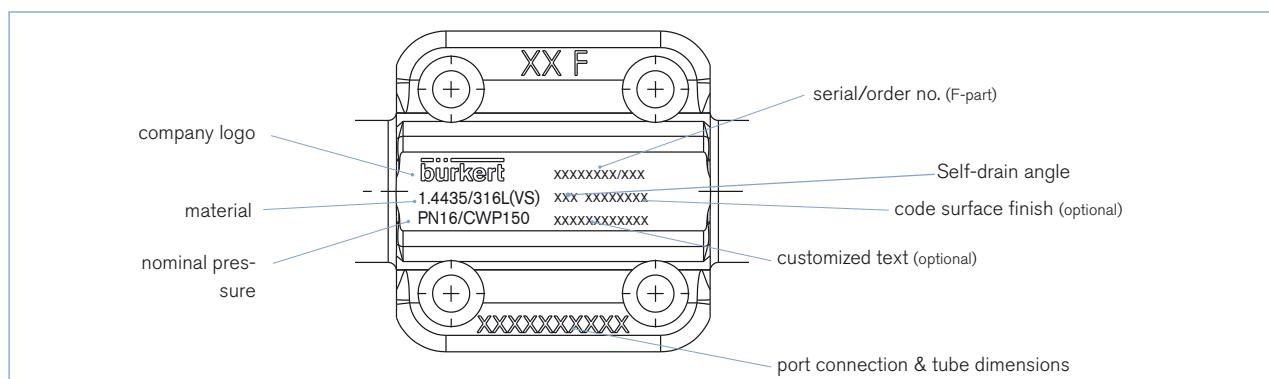
## Installation for self-draining operation

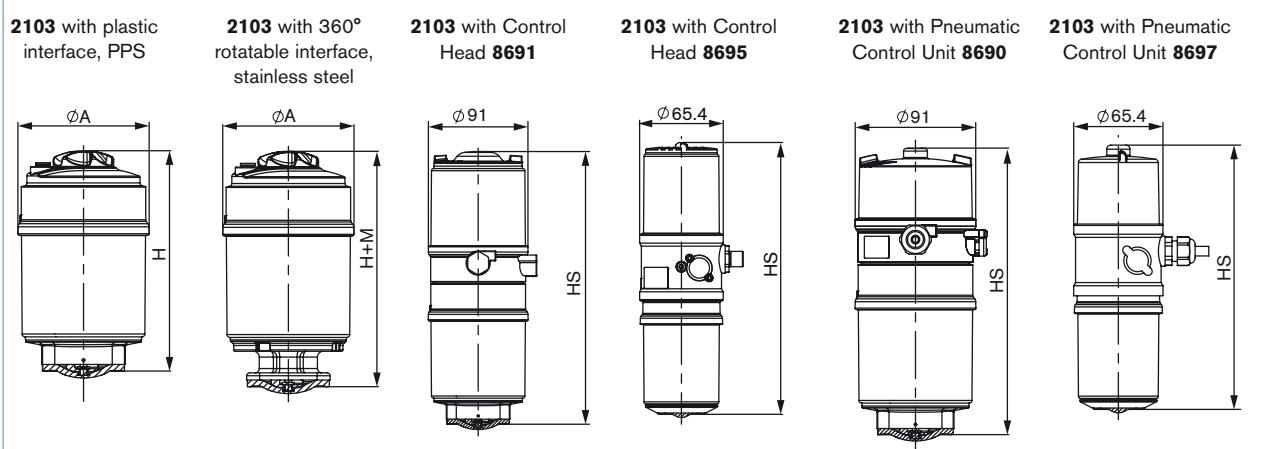


## Materials



## Body label

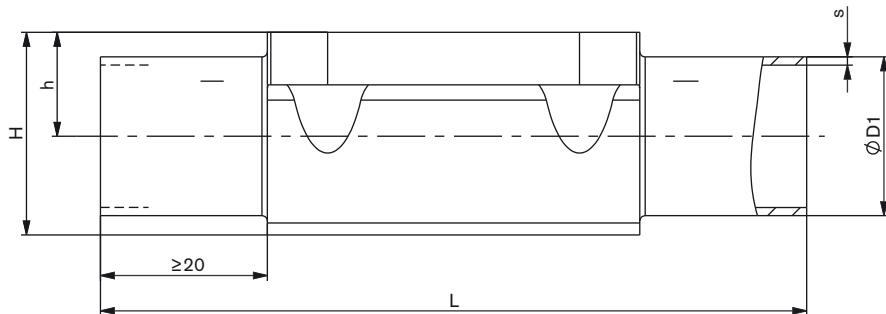


**Dimensions Type 2103 forged diaphragm valve [mm]****Actuator**

Diaphragm size	Actuator size Ø [mm]	Ø A [mm]	H [mm]	HS [mm] with 8691/8695	HS [mm] with 8690/8697	M for stainless steel interface [mm]
8	50	64.5	110	222	194	18
15	70	91	136	245	211	16
20	70	91	141	249	216	10
25	90	120	187	295	262	12
32	90	120	190	298	265	12
40	90	120	195	302	270	14
	130	159	247	355	322	14
50	130	159	272	380	347	14

## Dimensions Type 2103 forged diaphragm valve [mm], continued

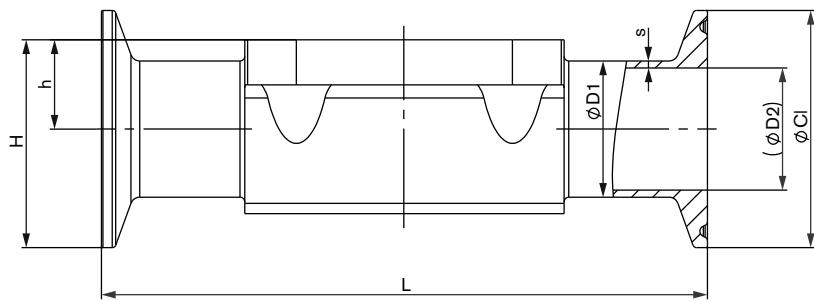
Forged body - weld end



Port Connection DN [mm]	Diaphragm Size [inch]	ØD1 [mm]	s [mm]	h [mm]	H [mm]	L [mm]	Self-drain angle α [°]
<b>DIN EN ISO 1127 / ISO 4200 / DIN 11866 B</b>							
8	1/4"	8	13.5	1.6	9	19	90
10	3/8"	8	17.2	1.6	9	19	90
10	3/8"	15	17.2	1.6	12	24	110
15	1/2"	15	21.3	1.6	12	24	110
20	3/4"	20	26.9	1.6	16	30	119
25	1"	25	33.7	2.0	19	37	129
40	1 1/2"	40	48.3	2.0	28	52	161
50	2"	50	60.3	2.0	36	68	192
<b>DIN 11850 2 / DIN 11866 A</b>							
10	3/8"	8	13.0	1.5	9	19	90
10	3/8"	15	13.0	1.5	8	20	110
15	1/2"	15	19.0	1.5	12	24	110
20	3/4"	20	23.0	1.5	16	30	119
25	1"	25	29.0	1.5	19	37	129
32	1 1/4"	40	35.0	1.5	28	52	161
40	1 1/2"	40	41.0	1.5	28	52	161
50	2"	50	53.0	1.5	36	68	192
<b>ASME BPE / DIN 11866 C</b>							
8	1/4"	8	6.35	0.89	6	15	78
10	3/8"	8	9.53	0.89	6	15	89
15	1/2"	8	12.70	1.65	9	19	89
15	1/2"	15	12.70	1.65	8	20	108
20	3/4"	15	19.05	1.65	12	24	108
20	3/4"	20	19.05	1.65	16	30	117
25	1"	25	25.40	1.65	19	37	127
40	1 1/2"	40	38.10	1.65	28	52	159
50	2"	50	50.80	1.65	36	68	190
65	2 1/2"	50	63.50	1.65	36	68	192
<b>BS 4825</b>							
8	1/4"	8	6.35	1.20	6	15	78
10	3/8"	8	9.53	1.20	6	15	89
15	1/2"	15	12.70	1.20	8	20	108
20	3/4"	20	19.05	1.20	16	30	117
25	1"	25	25.40	1.65	19	37	127
40	1 1/2"	40	38.10	1.65	28	52	159
50	2"	50	50.80	1.65	36	68	190
65	2 1/2"	50	63.50	1.65	36	68	192
<b>SMS 3008</b>							
25	1"	25	25.0	1.2	19	37	129
40	1 1/2"	40	38.0	1.2	28	52	161
50	2"	50	51.0	1.2	36	68	192
65	2 1/2"	50	63.5	1.6	36	68	192
<b>DIN 11850 0</b>							
6	1/8"	8	8.0	1.0	6	15	90
8	1/4"	8	10.0	1.0	6	15	90

## Dimensions Type 2103 forged diaphragm valve [mm], continued

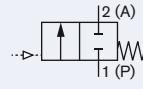
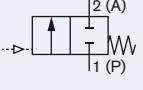
## Forged body - clamp



Port Connection [mm] [inch]		Diaphragm Size	ØD1 [mm]	s [mm]	CI [mm]	ØD2 [mm]	h [mm]	H [mm]	L [mm]	Self-drain angle $\alpha$ [°]
<b>DIN 32676 B with pipe EN ISO 4200</b>										
15	1/2"	15	21.3	1.6	50.5	18.1	12	37	167	18
20	3/4"	20	26.9	1.6	50.5	23.7	16	41	114	17
25	1"	25	33.7	2.0	50.5	29.7	19	44	129	19
40	1 1/2"	40	48.3	2.0	64.0	44.3	28	60	161	14
50	2"	50	60.3	2.0	77.5	56.3	36	74	190	14
<b>DIN 32676 A with pipe DIN 11850 2</b>										
10	3/8"	15	13.0	1.5	34.0	10.0	8	25	110	40
15	1/2"	15	19.0	1.5	34.0	16.0	12	29	110	22
20	3/4"	20	23.0	1.5	34.0	20.0	16	33	119	22
25	1"	25	29.0	1.5	50.5	26.0	19	44	129	23
40	1 1/2"	40	41.0	1.5	50.5	38.0	28	53	161	20
50	2"	50	53.0	1.5	64.0	50.0	36	68	192	18
<b>ASME BPE</b>										
8	1/4"	8	6.35	0.89	25.0	4.57	6	18	64	48
10	5/8"	8	9.53	0.89	25.0	7.75	6	18	89	39
15	1/2"	8	12.70	1.65	25.0	9.4	9	22	89	26
15	1/2"	15	12.70	1.65	25.0	9.4	8	21	89	41
20	3/4"	20	19.05	1.65	25.0	15.75	16	29	102	29
25	1"	25	25.40	1.65	50.5	22.1	19	44	114	27
40	1 1/2"	40	38.10	1.65	50.5	34.8	28	53	140	24
50	2"	50	50.80	1.65	64.0	47.5	36	68	159	20
65	2 1/2"	50	63.50	1.65	77.5	60.2	36	74	190	11

**Ordering chart Type 2103 forged diaphragm valve, weld end**

Inspection Certificate 3.1 acc. to EN 10204 - Material Test Report (included in delivery)

Control function	Port Connection DN [mm] [inch]	Diaphragm size	Actuator size Ø [mm]	K <sub>v</sub> -Wert [m <sup>3</sup> /h]	Pilot pressure [bar]	Max. operating pressure [bar]	Article no. mechanically polished Ra ≤ 0.5 µm	Article no. electro-polished Ra ≤ 0.38 µm
<b>Welded connection acc. DIN EN ISO 1127 / ISO 4200 / DIN11866 B</b>								
A Single-acting actuator for pneumatically activated open/closed valve, normally closed by spring force								
								
<b>Diaphragm material EPDM (AB)</b>								
8	1/4"	8	50	1.5	5 – 10	10	211133 Ⓜ	225546 Ⓜ
10	3/8"	8	50	1.5	5 – 10	10	299608 Ⓜ	250296 Ⓜ
10	3/8"	15	70	5.5	5 – 10	10	299624 Ⓜ	299562 Ⓜ
15	1/2"	15	70	6.5	5 – 10	10	211134 Ⓜ	225547 Ⓜ
20	3/4"	20	70	12.5	5 – 10	10	211135 Ⓜ	225548 Ⓜ
25	1"	25	90	18	5 – 10	10	211137 Ⓜ	225550 Ⓜ
40	1 1/2"	40	90	41	5 – 10	5.5	299649 Ⓜ	299584 Ⓜ
40	1 1/2"	40	130	41	5 – 7	10	211138 Ⓜ	225551 Ⓜ
50	2"	50	130	66	5 – 7	8	211139 Ⓜ	225552 Ⓜ
<b>Diaphragm material PTFE/EPDM (EA)</b>								
8	1/4"	8	50	2	5 – 10	10	211140 Ⓜ	225553 Ⓜ
10	3/8"	8	50	2	5 – 10	10	299609 Ⓜ	299554 Ⓜ
10	3/8"	15	70	5.2	5 – 10	10	299625 Ⓜ	299563 Ⓜ
15	1/2"	15	70	6	5 – 10	10	211141 Ⓜ	225554 Ⓜ
20	3/4"	20	70	12	5 – 10	10	211142 Ⓜ	225555 Ⓜ
25	1"	25	90	16	5 – 10	8	211144 Ⓜ	225557 Ⓜ
40	1 1/2"	40	90	40	5 – 10	5	299650 Ⓜ	299585 Ⓜ
40	1 1/2"	40	130	40	5 – 7	10	211145 Ⓜ	225558 Ⓜ
50	2"	50	130	67	5 – 7	7	211146 Ⓜ	225559 Ⓜ
<b>Welded connection acc. DIN 11850 2 / DIN 11866 A</b>								
A Single-acting actuator for pneumatically activated open/closed valve, normally closed by spring force								
								
<b>Diaphragm material EPDM (AB)</b>								
10	3/8"	8	50	1.5	5 – 10	10	211147 Ⓜ	225560 Ⓜ
10	3/8"	15	70	3.5	5 – 10	10	299622 Ⓜ	299560 Ⓜ
15	1/2"	15	70	6.5	5 – 10	10	211148 Ⓜ	225561 Ⓜ
20	3/4"	20	70	12.4	5 – 10	10	211149 Ⓜ	225562 Ⓜ
25	1"	25	90	20	5 – 10	10	211151 Ⓜ	225564 Ⓜ
32	1 1/4"	40	90	34	5 – 10	5.5	299642 Ⓜ	299576 Ⓜ
40	1 1/2"	40	90	40	5 – 10	5.5	299644 Ⓜ	299579 Ⓜ
32	1 1/4"	40	130	34	5 – 7	10	299656 Ⓜ	299591 Ⓜ
40	1 1/2"	40	130	40	5 – 7	10	211152 Ⓜ	225565 Ⓜ
50	2"	50	130	66	5 – 7	8	211153 Ⓜ	225566 Ⓜ
<b>Diaphragm material PTFE/EPDM (EA)</b>								
10	3/8"	8	50	1.9	5 – 10	10	211154 Ⓜ	225567 Ⓜ
10	3/8"	15	70	3.4	5 – 10	10	299623 Ⓜ	299561 Ⓜ
15	1/2"	15	70	6	5 – 10	10	211155 Ⓜ	225568 Ⓜ
20	3/4"	20	70	12	5 – 10	10	211156 Ⓜ	225569 Ⓜ
25	1"	25	90	17	5 – 10	8	211158 Ⓜ	225571 Ⓜ
32	1 1/4"	40	90	34	5 – 10	5	299643 Ⓜ	299578 Ⓜ
40	1 1/2"	40	90	40	5 – 10	5	299646 Ⓜ	299580 Ⓜ
32	1 1/4"	40	130	34	5 – 7	10	299657 Ⓜ	299592 Ⓜ
40	1 1/2"	40	130	40	5 – 7	10	211159 Ⓜ	225572 Ⓜ
50	2"	50	130	66	5 – 7	7	211160 Ⓜ	225573 Ⓜ

**i Further versions on request**

Control function B

**Material**

Diaphragms for sterilization with steam EPDM (AD), advanced PTFE/EPDM (EU) and GYLON®/EPDM laminated (ER)

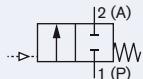
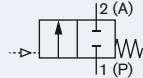
**Additional**

Versions with reduced spring force

Versions with interface 360° rotatable, stainless steel

**Ordering chart Type 2103 forged diaphragm valve, weld end, continued**

Inspection Certificate 3.1 acc. to EN 10204 - Material Test Report (included in delivery)

Control function	Port Connection DN		Diaphragm size	Actuator size Ø [mm]	K <sub>v</sub> -Wert [m <sup>3</sup> /h]	Pilot pressure [bar]	Max. operating pressure [bar]	Article no. mechanically polished Ra ≤ 0.5 µm	Article no. electro-polished Ra ≤ 0.38 µm							
	[mm]	[inch]														
<b>Welded connection acc. ASME BPE / DIN 11866 C</b>																
A Single-acting actuator for pneumatically activated open/closed valve, normally closed by spring force																
																
<b>Diaphragm material EPDM (AB)</b>																
8	1/4"	8	50	0.7	5 – 10	10	211161 Ⓜ	225574 Ⓜ								
10	3/8"	8	50	1.6	5 – 10	10	211162 Ⓜ	225575 Ⓜ								
15	1/2"	8	50	1.5	5 – 10	10	282355 Ⓜ	299540 Ⓜ								
15	1/2"	15	70	3.1	5 – 10	10	211163 Ⓜ	225576 Ⓜ								
20	3/4"	15	70	6.5	5 – 10	10	299617 Ⓜ	299555 Ⓜ								
20	3/4"	20	70	8.4	5 – 10	10	211164 Ⓜ	225577 Ⓜ								
25	1"	25	90	15.5	5 – 10	10	211166 Ⓜ	225221 Ⓜ								
40	1 1/2"	40	90	37	5 – 10	5.5	299637 Ⓜ	299572 Ⓜ								
40	1 1/2"	40	130	37	5 – 7	10	211167 Ⓜ	225223 Ⓜ								
50	2"	50	130	66	5 – 7	8	211168 Ⓜ	225579 Ⓜ								
65	2 1/2"	50	130	66	5 – 7	8	299662 Ⓜ	228117 Ⓜ								
<b>Diaphragm material PTFE/EPDM (EA)</b>																
8	1/4"	8	50	0.7	5 – 10	10	211169 Ⓜ	225580 Ⓜ								
10	3/8"	8	50	1.8	5 – 10	10	211170 Ⓜ	225581 Ⓜ								
15	1/2"	8	50	1.9	5 – 10	10	299614 Ⓜ	256010 Ⓜ								
15	1/2"	15	70	3.1	5 – 10	10	211171 Ⓜ	225582 Ⓜ								
20	3/4"	15	70	6	5 – 10	10	299618 Ⓜ	299556 Ⓜ								
20	3/4"	20	70	8.5	5 – 10	10	211172 Ⓜ	225583 Ⓜ								
25	1"	25	90	14.5	5 – 10	8	211174 Ⓜ	225585 Ⓜ								
40	1 1/2"	40	90	37.5	5 – 10	5	299638 Ⓜ	299573 Ⓜ								
40	1 1/2"	40	130	37.5	5 – 7	10	211175 Ⓜ	225586 Ⓜ								
50	2"	50	130	66	5 – 7	7	211176 Ⓜ	225587 Ⓜ								
65	2 1/2"	50	130	66	5 – 7	7	299663 Ⓜ	299600 Ⓜ								
<b>Welded connection acc. BS4825</b>																
A Single-acting actuator for pneumatically activated open/closed valve, normally closed by spring force																
																
<b>Diaphragm material EPDM (AB)</b>																
8	1/4"	8	50	0.5	5 – 10	10	211177 Ⓜ	225588 Ⓜ								
10	3/8"	8	50	1.4	5 – 10	10	211178 Ⓜ	225589 Ⓜ								
15	1/2"	15	70	3.7	5 – 10	10	211179 Ⓜ	225590 Ⓜ								
20	3/4"	20	70	8.9	5 – 10	10	211180 Ⓜ	225591 Ⓜ								
25	1"	25	90	15.5	5 – 10	10	211166 Ⓜ	225221 Ⓜ								
40	1 1/2"	40	90	37	5 – 10	5.5	299637 Ⓜ	299572 Ⓜ								
40	1 1/2"	40	130	37	5 – 7	10	211167 Ⓜ	225223 Ⓜ								
50	2"	50	130	66	5 – 7	8	211168 Ⓜ	225579 Ⓜ								
65	2 1/2"	50	130	66	5 – 7	8	299662 Ⓜ	228117 Ⓜ								
<b>Diaphragm material PTFE/EPDM (EA)</b>																
8	1/4"	8	50	0.5	5 – 10	10	211181 Ⓜ	225592 Ⓜ								
10	3/8"	8	50	1.6	5 – 10	10	211182 Ⓜ	225593 Ⓜ								
15	1/2"	15	70	3.6	5 – 10	10	211183 Ⓜ	225594 Ⓜ								
20	3/4"	20	70	8.8	5 – 10	10	211184 Ⓜ	225595 Ⓜ								
25	1"	25	90	14.5	5 – 10	8	211174 Ⓜ	225585 Ⓜ								
40	1 1/2"	40	90	37.5	5 – 10	5	299638 Ⓜ	299573 Ⓜ								
40	1 1/2"	40	130	37.5	5 – 7	10	211175 Ⓜ	225586 Ⓜ								
50	2"	50	130	66	5 – 7	7	211176 Ⓜ	225587 Ⓜ								
65	2 1/2"	50	130	66	5 – 7	7	299663 Ⓜ	299600 Ⓜ								

**Further versions on request****Control function B****Material**

Diaphragms for sterilization with steam EPDM (AD), advanced PTFE/EPDM (EU) and GYLON®/EPDM laminated (ER)

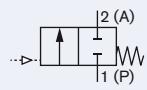
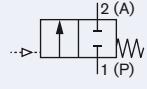
**Additional**

Versions with reduced spring force

Versions with interface 360° rotatable, stainless steel

**Ordering chart Type 2103 forged diaphragm valve, weld end, continued**

Inspection Certificate 3.1 acc. to EN 10204 - Material Test Report (included in delivery)

Control function	Port Connection DN		Diaphragm size	Actuator size Ø [mm]	K <sub>v</sub> -Wert [m <sup>3</sup> /h]	Pilot pressure [bar]	Max. operating pressure [bar]	Article no. mechanically polished Ra ≤ 0.5 µm	Article no. electro-polished Ra ≤ 0.38 µm							
	[mm]	[inch]														
<b>Welded connection acc. SMS 3008</b>																
A Single-acting actuator for pneumatically activated open/closed valve, normally closed by spring force																
																
<b>Diaphragm material EPDM (AB)</b>																
25	1"	25	90	16	5 – 10	10	299634 Ⓜ	250300 Ⓜ								
40	1 ½"	40	90	37.8	5 – 10	5.5	299654 Ⓜ	299589 Ⓜ								
40	1 ½"	40	130	37.8	5 – 7	10	299660 Ⓜ	250299 Ⓜ								
50	2"	50	130	66	5 – 7	8	299668 Ⓜ	250301 Ⓜ								
65	2 ½"	50	130	66	5 – 7	8	299670 Ⓜ	299602 Ⓜ								
<b>Diaphragm material PTFE/EPDM (EA)</b>																
25	1"	25	90	14.8	5 – 10	8	299635 Ⓜ	299571 Ⓜ								
40	1 ½"	40	90	38	5 – 10	5	299655 Ⓜ	299590 Ⓜ								
40	1 ½"	40	130	38	5 – 7	10	299661 Ⓜ	299595 Ⓜ								
50	2"	50	130	66	5 – 7	7	299669 Ⓜ	299601 Ⓜ								
65	2 ½"	50	130	66	5 – 7	7	299671 Ⓜ	299603 Ⓜ								
<b>Welded connection acc. DIN 11850 0</b>																
A Single-acting actuator for pneumatically activated open/closed valve, normally closed by spring force																
																
<b>Diaphragm material EPDM (AB)</b>																
8	¼"	8	50	1.1	5 – 10	10	299610 Ⓜ	299548 Ⓜ								
10	¾"	8	50	1.7	5 – 10	10	299612 Ⓜ	299549 Ⓜ								
<b>Diaphragm material PTFE/EPDM (EA)</b>																
8	¼"	8	50	1.1	5 – 10	10	299611 Ⓜ	299552 Ⓜ								
10	¾"	8	50	1.9	5 – 10	10	299613 Ⓜ	299553 Ⓜ								

**i Further versions on request** Control function B Material

Diaphragms for sterilization with steam EPDM (AD), advanced PTFE/EPDM (EU) and GYLON®/EPDM laminated (ER)

 Additional

Versions with reduced spring force

Versions with interface 360° rotatable, stainless steel

**Ordering chart Type 2103 forged diaphragm valve, clamp**

Inspection Certificate 3.1 acc. to EN 10204 - Material Test Report (included in delivery)

Control function	Port Connection DN		Diaphragm size	Actuator size Ø [mm]	K <sub>v</sub> -Wert [m <sup>3</sup> /h]	Pilot pressure [bar]	Max. operating pressure [bar]	Article no. mechanically polished Ra ≤ 0.5 µm	Article no. electro-polished Ra ≤ 0.38 µm							
	[mm]	[inch]														
<b>Clamp connection acc. DIN 32676 B (with pipe ISO 4200)</b>																
A Single-acting actuator for pneumatically activated open/closed valve, normally closed by spring force																
<p>2 (A) 1 (P)</p>	15	1/2"	15	70	6.5	5 – 10	10	299626 ⚡	299564 ⚡							
	20	3/4"	20	70	12.5	5 – 10	10	299629 ⚡	299566 ⚡							
	25	1"	25	90	18	5 – 10	10	299631 ⚡	299568 ⚡							
	40	1 1/2"	40	90	41	5 – 10	5.5	299652 ⚡	299586 ⚡							
	40	1 1/2"	40	130	41	5 – 7	10	299658 ⚡	299593 ⚡							
	50	2"	50	130	66	5 – 7	8	299666 ⚡	299598 ⚡							
<b>Diaphragm material EPDM (AB)</b>																
<p>2 (A) 1 (P)</p>	15	1/2"	15	70	6	5 – 10	10	299628 ⚡	299565 ⚡							
	20	3/4"	20	70	12	5 – 10	10	299630 ⚡	299567 ⚡							
	25	1"	25	90	16	5 – 10	8	299633 ⚡	299570 ⚡							
	40	1 1/2"	40	90	40	5 – 10	5	299653 ⚡	299588 ⚡							
	40	1 1/2"	40	130	40	5 – 7	10	299659 ⚡	299594 ⚡							
	50	2"	50	130	67	5 – 7	7	299667 ⚡	299599 ⚡							
<b>Clamp connection acc. DIN 32676 A (with pipe DIN 11850 2)</b>																
A Single-acting actuator for pneumatically activated open/closed valve, normally closed by spring force																
<p>2 (A) 1 (P)</p>	10	5/8"	15	70	3.5	5 – 10	10	299606 ⚡	299550 ⚡							
	15	1/2"	15	70	6.5	5 – 10	10	211185 ⚡	225596 ⚡							
	20	3/4"	20	70	12.4	5 – 10	10	211186 ⚡	225597 ⚡							
	25	1"	25	90	20	5 – 10	10	211188 ⚡	225599 ⚡							
	40	1 1/2"	40	90	34	5 – 10	5.5	299647 ⚡	299582 ⚡							
	40	1 1/2"	40	130	34	5 – 7	10	211189 ⚡	225600 ⚡							
<p>2 (A) 1 (P)</p>	50	2"	50	130	40	5 – 7	8	211190 ⚡	225601 ⚡							
	10	5/8"	15	70	3.4	5 – 10	10	299607 ⚡	299551 ⚡							
	15	1/2"	15	70	6	5 – 10	10	211191 ⚡	225602 ⚡							
	20	3/4"	20	70	12	5 – 10	10	211192 ⚡	225603 ⚡							
	25	1"	25	90	17	5 – 10	8	211194 ⚡	225605 ⚡							
	40	1 1/2"	40	90	34	5 – 10	5	299648 ⚡	299583 ⚡							
<p>2 (A) 1 (P)</p>	40	1 1/2"	40	130	34	5 – 7	10	211195 ⚡	225606 ⚡							
	50	2"	50	130	40	5 – 7	7	211196 ⚡	225607 ⚡							
<b>Diaphragm material EPDM (AB)</b>																
<b>Diaphragm material PTFE/EPDM (EA)</b>																

**i Further versions on request****Control function B****Material**

Diaphragms for sterilization with steam EPDM (AD), advanced PTFE/EPDM (EU) and GYLON®/EPDM laminated (ER)

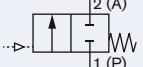
**Additional**

Versions with reduced spring force

Versions with interface 360° rotatable, stainless steel

**Ordering chart Type 2103 forged diaphragm valve, clamp, continued**

Inspection Certificate 3.1 acc. to EN 10204 - Material Test Report (included in delivery)

Control function	Port Connection DN		Diaphragm size	Actuator size Ø [mm]	K <sub>v</sub> -Wert [m <sup>3</sup> /h]	Pilot pressure [bar]	Max. operating pressure [bar]	Article no. mechanically polished Ra ≤ 0.5 µm	Article no. electro-polished Ra ≤ 0.38 µm							
	[mm]	[inch]														
<b>Clamp connection acc. ASME BPE</b>																
A Single-acting actuator for pneumatically activated open/closed valve, normally closed by spring force																
																
<b>Diaphragm material EPDM (AB)</b>																
8	1/4"	8	50	0.7	5 – 10	10	211197 Ⓜ	225608 Ⓜ								
10	5/8"	8	50	1.6	5 – 10	10	211198 Ⓜ	225609 Ⓜ								
15	1/2"	8	50	1.5	5 – 10	10	282353 Ⓜ	299545 Ⓜ								
15	1/2"	15	70	3.1	5 – 10	10	211199 Ⓜ	225610 Ⓜ								
20	3/4"	20	70	8.4	5 – 10	10	211200 Ⓜ	225611 Ⓜ								
25	1"	25	90	15.5	5 – 10	10	211202 Ⓜ	225222 Ⓜ								
40	1 1/2"	40	90	37	5 – 10	5.5	299640 Ⓜ	299574 Ⓜ								
40	1 1/2"	40	130	37	5 – 7	10	211203 Ⓜ	225613 Ⓜ								
50	2"	50	130	66	5 – 7	8	211204 Ⓜ	225614 Ⓜ								
65	2 1/2"	50	130	66	5 – 7	8	299664 Ⓜ	299596 Ⓜ								
<b>Diaphragm material PTFE/EPDM (EA)</b>																
8	1/4"	8	50	0.7	5 – 10	10	211205 Ⓜ	225615 Ⓜ								
10	5/8"	8	50	1.8	5 – 10	10	211206 Ⓜ	225616 Ⓜ								
15	1/2"	8	50	1.9	5 – 10	10	299616 Ⓜ	299547 Ⓜ								
15	1/2"	15	70	3.1	5 – 10	10	211207 Ⓜ	225617 Ⓜ								
20	3/4"	20	70	8.5	5 – 10	10	211208 Ⓜ	225618 Ⓜ								
25	1"	25	90	14.5	5 – 10	8	211210 Ⓜ	225620 Ⓜ								
40	1 1/2"	40	90	37.5	5 – 10	5	299641 Ⓜ	299575 Ⓜ								
40	1 1/2"	40	130	37.5	5 – 7	10	211211 Ⓜ	225621 Ⓜ								
50	2"	50	130	66	5 – 7	7	211212 Ⓜ	225622 Ⓜ								
65	2 1/2"	50	130	66	5 – 7	7	299665 Ⓜ	299597 Ⓜ								

**i Further versions on request****Control function B****Material**

Diaphragms for sterilization with steam EPDM (AD), advanced PTFE/EPDM (EU) and GYLON®/EPDM laminated (ER)

**Additional**

Versions with reduced spring force

Versions with interface 360° rotatable, stainless steel

**2103 forged  
System On/Off ELEMENT  
8801-DF**

**bürkert**

**Valve features, specification key - Request for quotation**

**Example**

2103 A 15 AB VS SA42 NO23

**Specification key**

(Please make a choice)

**CONTROL FUNCTION**

- A normally closed by spring action
- B normally open by spring action
- I double acting

**VARIABLE CODES**

NO14	Int. mechanically polished Ra ≤ 0.5 µm (ASME BPE SF1)
NO17	Int. electropolished Ra ≤ 0.38 µm (ASME BPE SF4)
EC04	Reduced spring force

**DIAPHRAGM SIZE [mm]**

- 08
- 10
- 15
- 20
- 25
- 32
- 40
- 50

**SEAL MATERIAL**

- AB EPDM
- AD EPDM
- EA PTFE/EPDM
- ER GYLON®/EPDM laminated
- EU advanced PTFE/EPDM

**BODY MATERIAL**

- VS Stainless steel 316L/1.4435/BN2



**Port connection - weld end**

Port Connection DN [mm]	DIN EN ISO 1127 ISO 4200 DIN11866 B	DIN 11850 2 DIN11866 A	ASME BPE DIN 11866 C	BS4825	SMS 3008	DIN 11850 0
6	1/8"					SC41-8.0 × 1.0
8	1/4"	SA40-13.5 × 1.6		SA90-6.35 × 0.89	SODB-6.35 × 1.2	SC42-10.0 × 1.0
10	3/8"	SA41-17.2 × 1.6	SD40-13.0 × 1.5	SA91-9.53 × 0.89	SODC-9.53 × 1.2	
15	1/2"	SA42-21.3 × 1.6	SD42-19.0 × 1.5	SA92-12.7 × 1.65	SODD-12.7 × 1.2	
20	5/8"	SA43-26.9 × 1.6	SD43-23.0 × 1.5	SA93-19.05 × 1.65	SODE-19.05 × 1.2	
25	1"	SA44-33.7 × 2.0	SD44-29.0 × 1.5	SODF-25.4 × 1.65	SODF-25.4 × 1.65	SA60-25.0 × 1.2
32	1 1/4"	SA45-42.4 × 2.0	SD45-35.0 × 1.5			
40	1 1/2"	SA46-48.3 × 2.0	SD46-41.0 × 1.5	SODH-38.1 × 1.65	SODH-38.1 × 1.65	SA62-38.0 × 1.2
50	2"	SA47-60.3 × 2.0	SD47-53.0 × 1.5	SODI-50.8 × 1.65	SODI-50.8 × 1.65	SA63-51.0 × 1.2
65	2 1/2"			SODJ-63.5 × 1.65	SODJ-63.5 × 1.65	SA64-63.5 × 1.6

**Port connection - clamp**

Port Connection DN [mm]	DIN 32676 B (with pipe ISO 4200)	DIN 32676 A (with pipe DIN 11850 2)	ASME BPE
8	1/4"		TG50-6.35 × 0.89 Cl: 25.0
10	5/8"	TD41-13.0 × 1.5 Cl: 34.0	TG01-9.53 × 0.89 Cl: 25.0
15	1/2"	TC52-21.3 × 1.6 Cl: 50.5	TG02-12.7 × 1.65 Cl: 25.0
20	5/8"	TC43-26.9 × 1.6 Cl: 50.5	TG03-19.05 × 1.65 Cl: 25.0
25	1"	TC44-33.7 × 2.0 Cl: 50.5	TG04-25.4 × 1.65 Cl: 50.5
40	1 1/2"	TC46-48.3 × 2.0 Cl: 64.0	TG05-38.1 × 1.65 Cl: 50.5
50	2"	TC47-60.3 × 2.0 Cl: 77.5	TG06-50.8 × 1.65 Cl: 64.0
65	2 1/2"		TG07-63.5 × 1.65 Cl: 77.5

**2103 forged  
System On/Off ELEMENT  
8801-DF**

**bürkert**

**Note**  
You can fill out  
the fields directly  
in the PDF file  
before printing  
out the form.

**Valve system On/Off ELEMENT Type 8801-DF – request for quotation**

► Please fill out and send to your nearest Bürkert facility with your inquiry or order\*

Company	Contact person
Customer no.	Department
Address	Tel./Fax
Postcode/town	E-Mail

= mandatory fields to fill out

Quantity

Required delivery date

**Operating data**

Pipe line

DN

PN

Pipe material

Process medium

Type of media

Liquid

Steam

Gas

**Valve features**

**Specification key**

2103

(automatically transferred from p. 15)

Surface finish (if not standard)

internal  µm

external  µm

Pilot pressure

min.

max.

ATEX II 2GD Mechanical

**Automation unit features**

Click on the orange box "More info" – you will come to our website for the resp. product where you can download the data sheet.

**Control Head**

**Type 8691**  
For actuator size  
Ø 70/90/130 mm



**More info.**

**Type 8695**  
For actuator size  
Ø 50 mm



**More info.**

- Inductive position sensor with automatic Teach function
- Coloured high power LEDs
- With/without pilot valve for single or double-acting actuators
- Fieldbus communication
- Hygienic stainless steel design

**Pneumatic function**

Single-acting  
 Double-acting  
 Without pilot valve

**Electrical connection**

Cable gland  
 M12 connector

**Communication**

AS-Interface  
 DeviceNet  
 Without

**Approvals**

ATEX cat. 3GD, IECEx  
 Without

**Pneumatic Control Unit / Feedback**

**Type 8690**  
For actuator size  
Ø 70/90/130 mm



**More info.**

**Type 8697**  
For actuator size  
Ø 50 mm



**More info.**

- visual status indicator
- Micro- or proximity switches for end position feedback
- With/ without pilot valve for single or double-acting actuators
- Optional intrinsically safe version acc. to ATEX / IECEx

**Pneumatic function**

Single-acting  
 Double-acting (only with 8690)  
 Without pilot valve

**Number of Position  
feedback switches**

1x  
 2x

**Position feedback switches**

Micro-switch 24 V DC  
 Micro-switch 50 – 225 V DC/AC (only 8697)  
 Inductive switch 3-wire PNP  
 Inductive switch 2-wire NAMUR  
 Inductive switch 2-wire 24 V DC  
 Without

**Electrical connection**

Cable gland  
 M12 connector

**Approvals**

ATEX cat. 3GD, IECEx  
 ATEX cat. 2DG, IECEx  
 Without

**Valve system On/Off Classic Type 8801-DF – request for quotation, continued**

**Certifications**

- Test Report 2.2 acc. to EN 10204 (Article no. 803722)
- Inspection Certificate 3.1 acc. to EN 10204 - Material Test Report (included in delivery)
- Inspection Certificate 3.1 acc. to EN 10204 - Surface Roughness Measurement (Article no. 804175)
- FDA and USP compliance

**Comment /sketch**

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\*To find your nearest Bürkert facility, click on the orange box → [www.bürkert.com](http://www.bürkert.com)